

Company Name: WPSAmerica.com

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Welders Management Summary Report (Qualification Results Sheet)																	
No.	Welder's Name:	ID No.	Stamp No.	WPQ (WPQR) No.	Qualification Date:	Applicable Code	Welding Process	Process Type	Weld Type	Qualified F No.	Qualified P No.	Positions Qualified Plate and/or Pipe *			Maximum Weld Deposit Qualified	Maximum Base Metal Thickness Qualified**	Diameter Qualified (Min./Max.)***
												(A)*	(B)*	(C)*			
1	ASME Welder	TJ-001	ST-01	WPQ-01	12, 12, 2005	ASME	SMAW	Manual	Groove:	1 to 4	1 to 11, 34, 41 to 49	F, H	F, H		3/4 in.	No Limit	2.875 in. (73 mm) OD and over
									Fillet:	1 to 4	1 to 11, 34, 41 to 49			F, H	3/4 in.	No Limit	No Limit
Additional Notes*: Mr. ASME Welder joined company in December 2005. He welds, quality weld, above every one expectation.																	
2	CWI Welder	CWI-AWS	AWS-01	WPQR-02	12, 12, 2007	AWS D1.2	GMAW	Semi-Automatic	Groove:	N/A	N/A	Flat	N/A		N/A	1/8 in. (mm) to Unlimited	N/A
									Fillet:	N/A	N/A			F, H	N/A	No Limit	N/A
Additional Notes*: Test Plate Coupon Size of 1 in. (25 mm), Filler Metal F No. 22 (A5.10 ER5356)																	
3	Elvis Jones	EJ-2006	ST-02	WPQ-02	12, 12, 2005	ASME	SAW	Semi-Automatic	Groove:	6	1 to 11, 34, 41 to 49	Flat	Flat		No Limit	2.875 in. (73 mm) OD and over	
									Fillet:	6	1 to 11, 34, 41 to 49			Flat	No Limit	No Limit	
Additional Notes*: This is Elvis Jones first welder qualification test.																	
4	Welder Guy	WG-2006	ST-03	WPQR-01	12, 12, 2005	AWS D1.1	SMAW	Manual	Groove:	4, 3, 2, 1	N/A	F, H	N/A		N/A	3/4 in (20 mm)	24 in. (600 mm) OD and over
									Fillet:	4, 3, 2, 1	N/A			F, H	N/A	No Limit	24 in. (600 mm) OD and over
Additional Notes*: Welder Guy is Welding Supervisor too.																	

* Notes: Limitation on Backing, Shielding Gas, Vertical Progression, Mode of Metal Transfer, Small Diameter (less than 2-7/8 in.), etc.

* (A) Groove, Plate and Pipe over 24 in. (610 mm) OD

* (B) Groove, Pipe 2-7/8 in. (73 mm) to 24 in. (610 mm) OD, incl.

* (C) Fillet, Plate and Pipe 2-7/8 in. (73 mm) OD and over

** Maximum Base Metal Thickness Qualified for ASME Code: Groove (No Limit); Fillet (No Limit)